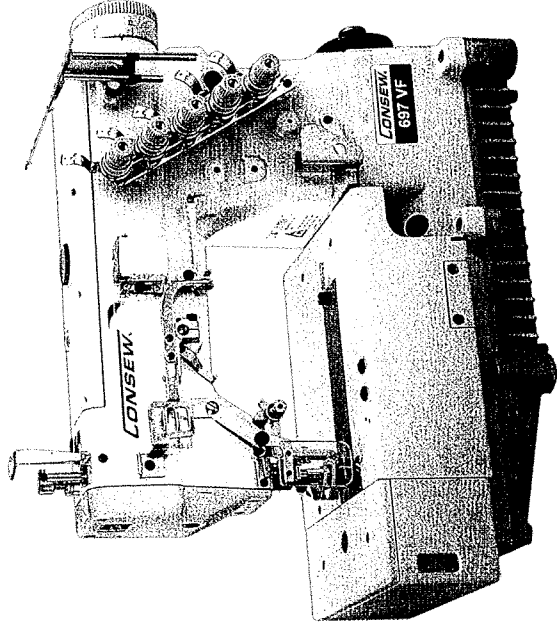


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PARTS MANUAL FOR Models 697VF / 697BVF



**HIGH SPEED, FLAT BED, TOP & BOTTOM
COVERSTITCH MACHINES**

Specifications subject to change without notice.

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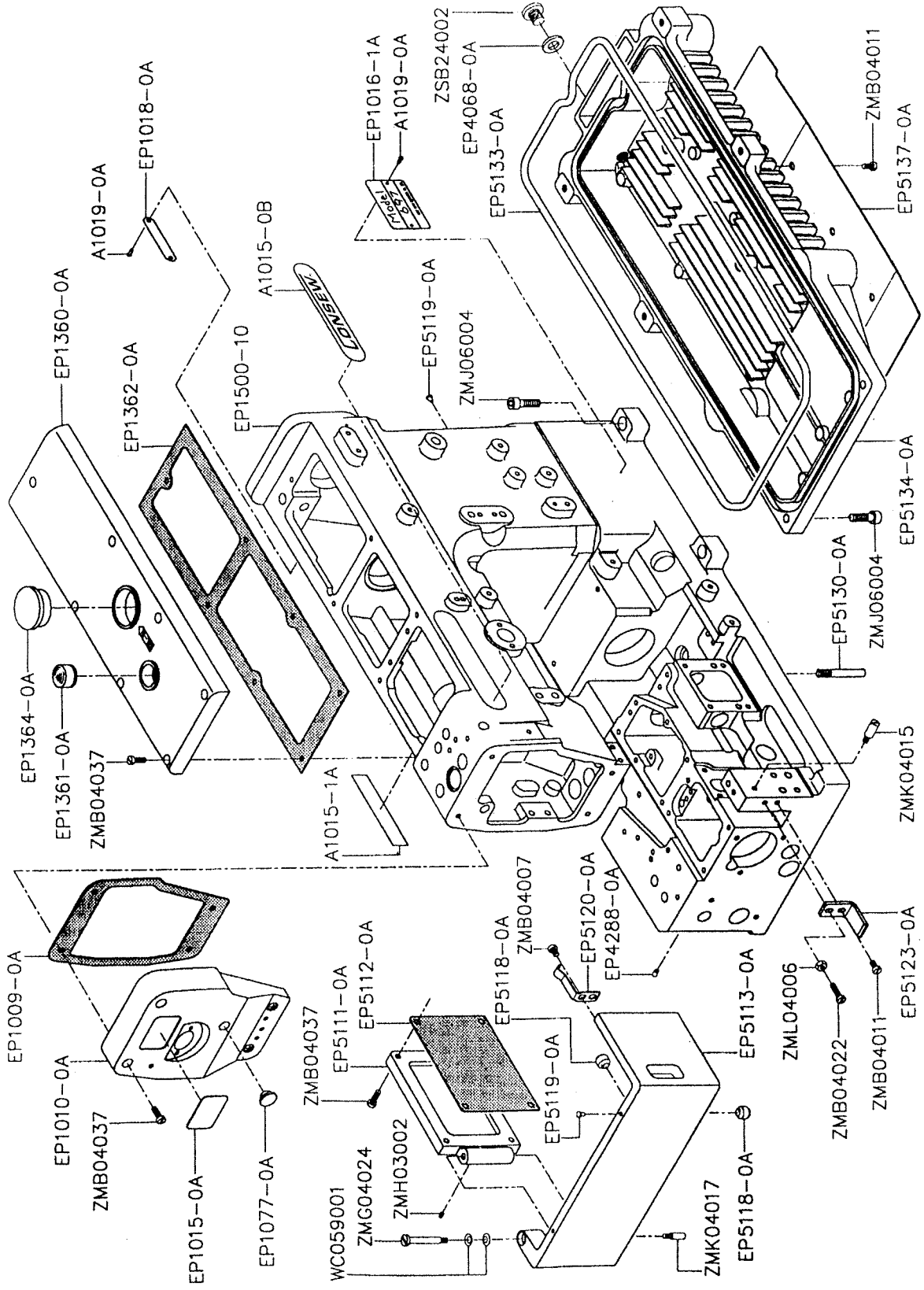


INSTRUCTION BOOK FOR Models 697VF / 697BVF

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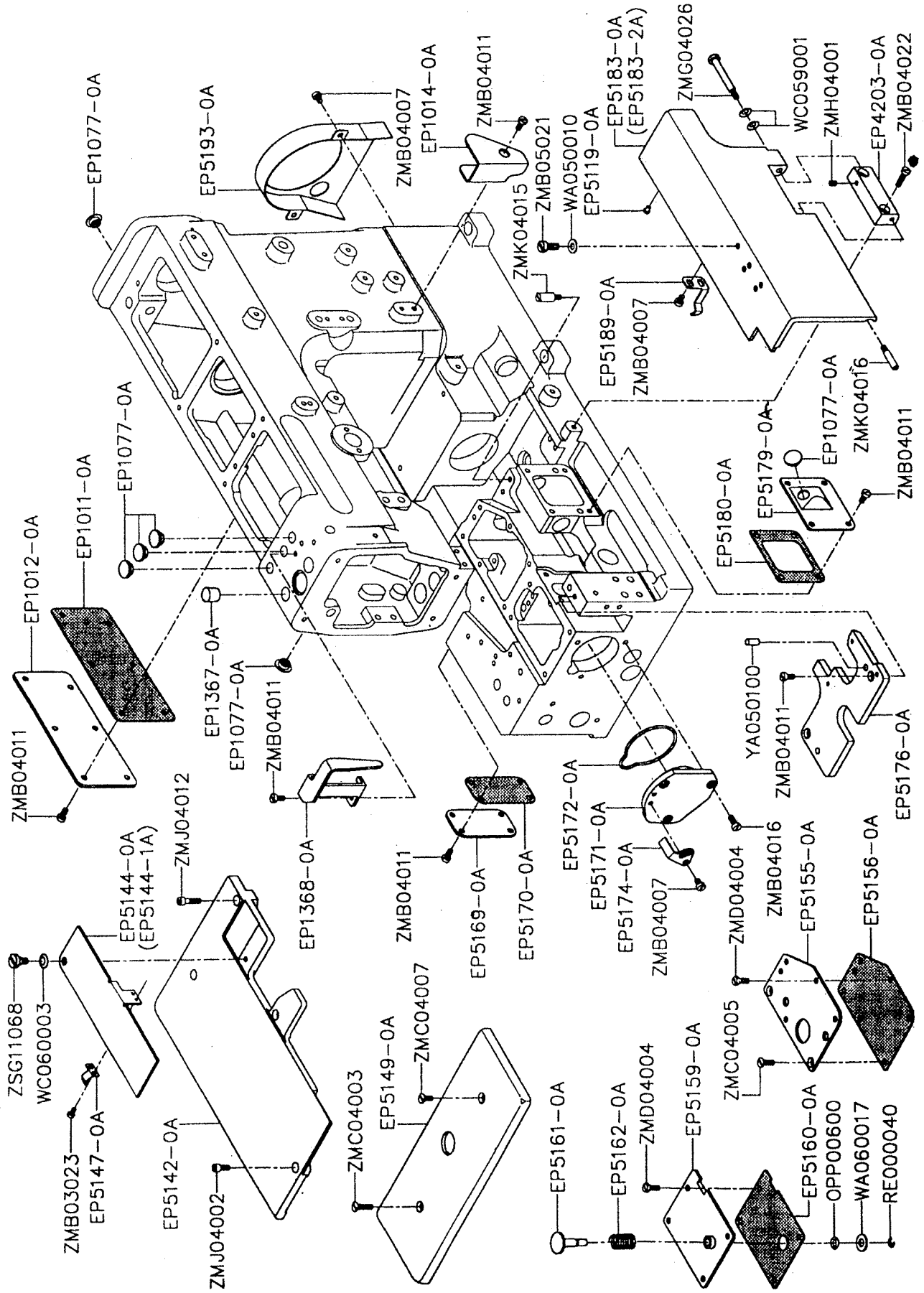
A. MISCELLANEOUS COVERS(1)



A. MISCELLANEOUS COVERS(1)

Parts No.	Name of Parts	Q'TY
A1015-0B	Name Plate	1
A1015-1A	Name Plate	1
A1019-0A	Rivet	4
EP1009-0A	Head Cover Gasket	1
EP1010-0A	Head Cover	1
EP1015-0A	Name Plate	1
EP1016-1A	Model Plate	1
EP1018-0A	Serial Number Plate	1
EP1077-0A	Head Cover Seal Plug	1
EP1360-0A	Top cover	1
EP1361-0A	Oil Sight Window	1
EP1362-0A	Top cover Gasket	1
EP1364-0A	Top Cover Seal Plug	1
EP1500-10	Machine Frame Unit	1
EP4068-0A	Drain Hole Seal	1
EP4288-0A	Seal Plug	1
EP5111-0A	Bed Rear Cover	1
EP5112-0A	Bed Rear Cover Gasket	1
EP5113-0A	Side Cover	1
EP5118-0A	Rubber Cushion (Large)	2
EP5119-0A	Rubber Cushion (Small)	3
EP5120-0A	Cover Latch Spring	1
EP5123-0A	Side Cover Holder	1
EP5130-0A	Machine Frame Supporting Bar	4
EP5133-0A	Oil Reservoir Gasket	1
EP5134-0A	Oil Reservoir	1
EP5137-0A	Wind Guide Plate	1
WC059001	Conical Spring Washer	2
ZMB04007	Screw (M4-0.7×5)	2
ZMB04011	Screw (M4-0.7×8)	5
ZMB04022	Screw (M4-0.7×15)	1
ZMB04037	Screw (M4-0.7×12)	15
ZMG04024	Screw (M4-0.7×8)	1
ZMH03002	Screw (M3-0.5×3)	1
ZMJ06004	Screw (M6-1×20)	6
ZMK04015	Screw (M4-0.7×7)	1
ZMK04017	Screw (M4-0.7×6)	1
ZML04006	Nut (M4-0.7)	1
ZSB24002	Screw (3/8-28×8)	1

B. MISCELLANEOUS COVERS(2)



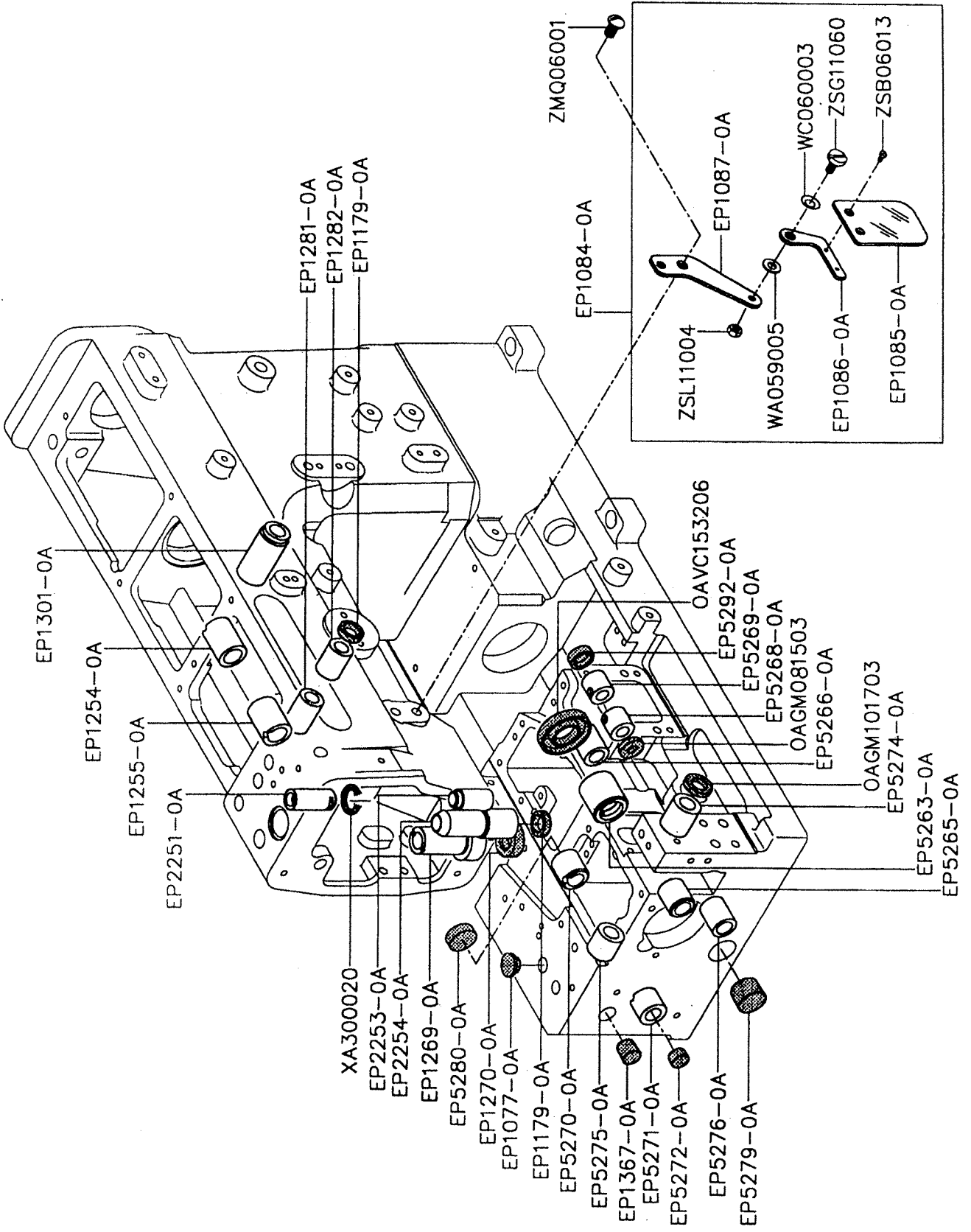
B. MISCELLANEOUS COVERS(2)

Parts No.	Name of Parts	Q'TY	Parts No.	Name of Parts	Q'TY
EP1011-0A	Rear Cover Gasket	1	OPP00600	O-ring (P6)	1
EP1012-0A	Rear Cover	1	RE000040	Retaining Ring	1
EP1014-0A	Eyelet Cover	1	WA050010	Washer	2
EP1077-0A	Seal Plug	6	WA060017	Washer	1
EP1367-0A	Seal Plug	1	WC059001	Conical Spring Washer	2
EP1368-0A	Needle Bar Guard	1	WC060003	Conical Spring Washer	1
EP4203-0A	Front Cover Hinge	1	YA050100	Knock Pin	2
EP5119-0A	Rubber Cushion (Small)	2	ZMB03023	Screw (M3-0.5x2.6)	2
EP5142-0A	Cloth Plate (Large)	1	ZMB04007	Screw (M4-0.7x5)	6
EP5144-0A	Looper Thread Take-up Cover (32, 40, 48, 56)	1	ZMB04011	Screw (M4-0.7x8)	19
EP5144-1A	Looper Thread Take-up Cover (64)	1	ZMB04016	Screw (M4-0.7x10)	3
EP5147-0A	Take-up Cover Spring	1	ZMB04022	Screw (M4-0.7x15)	2
EP5149-0A	Cloth Plate (Small)	1	ZMB05021	Screw (M5-0.8x12)	2
EP5155-0A	Bed Top Cover (Right)	1	ZMC04003	Screw (M4-0.7x14)	1
EP5156-0A	Bed Top Cover Gasket (Right)	1	ZMC04005	Screw (M4-0.7x10)	2
EP5159-0A	Bed Top Cover (Left)	1	ZMC04007	Screw (M4-0.7x7)	1
EP5160-0A	Bed Top Cover Gasket (Left)	1	ZMD04004	Screw (M4-0.7x10)	8
EP5161-0A	Feed Regulating Pushbutton	1	ZMG04026	Screw (M4-0.7x8)	1
EP5162-0A	Feed Regulating Pushbutton Spring	1	ZMH04001	Screw (M4-0.7x4)	1
EP5169-0A	Bed Rear Cover (Small)	1	ZMJ04002	Screw (M4-0.7x10)	1
EP5170-0A	Bed Rear Cover Gasket (Small)	1	ZMJ04012	Screw (M4-0.7x16)	3
EP5171-0A	Ball Bearing Housing	1	ZMK04015	Screw (M4-0.7x7)	1
EP5172-0A	O-ring	1	ZMK04016	Screw (M4-0.7x6)	1
EP5174-0A	Pushbutton Stop	1	ZSG11068	Screw (11/64-40x6.7)	1
EP5176-0A	Stitch Plate Support	1			
EP5179-0A	Bed Front Cover	1			
EP5180-0A	Bed Front Cover Gasket	1			
EP5183-0A	Front Cover (32, 40, 48, 56)	1			
EP5183-2A	Front Cover (64)	1			
EP5189-0A	Front Cover Spring	1			
EP5193-0A	Oil Cooling Fan Cover	1			

C. MISCELLANEOUS THREAD EYELETS

Parts No.	Name of Parts	Q'TY	Parts No.	Name of Parts	Q'TY
EP1021-0A	Needle Thread Tension Spring	3	EP1063-0A	SP Container	1
EP1021-1A	Top Cover Thread Tension Spring	1	EP1064-0A	SP Felt Stay	1
EP1021-2A	Looper Thread Tension Spring	1	EP1067-0A	Top Cover Thread Eyelet (Right)	1
EP1024-0A	Tension Disc Eyelet	5	EP1073-0A	Top Cover Thread Eyelet (Left)	1
EP1024-1A	Thread Lead-in Guide	5	EP5215-0A	Looper Thread Eyelet	1
EP1025-0A	Tension Disc	10	EP5218-0A	Looper Thread Eyelet	1
EP1026-0A	Tension Post	5	WA030006	Washer	2
EP1027-0A	Needle Thread Guide	1	WA049006	Washer	4
EP1029-0A	Tension Post Ferrule	5	XB123001	Felt	5
EP1030-0A	Thread Tension Spring Retainer	5	XB310005	Felt	1
EP1031-0A	Tension Disc Separator	1	XC200060	Felt	1
EP1032-0A	Tension Post Support	1	YD020006	Pin	2
EP1034-0A	Thread Tension Spring Cap	5	YD040008	Guide Pin	1
EP1035-0A	Supplementary Tension Disc	2	ZMB04011	Screw (M4-0.7x8)	14
EP1036-0A	Supplementary Tension Spring	1	ZMC03004	Screw (M3-0.5x8)	2
EP1037-0A	Tension Post	1	ZMC04007	Screw (M4-0.7x8)	1
EP1038-0A	Supplementary Thread Guide	1	ZSB09017	Screw (9/64-40x7)	2
EP1039-1A	Top Cover Thread Guide	1	ZSG08006	Screw (1/8-44x2.2)	1
EP1041-0A	Thread Retainer Disc Support	1	ZSN11002	Nut	1
EP1042-0A	Needle Thread Retainer Disc	1			
EP1043-0A	Needle Thread Retainer Spring	1			
EP1045-0A	Needle Thread Retainer Support	1			
EP1047-0A	Looper Thread Eyelet (Long)	1			
EP1051-0A	Needle Thread Take-up Guard	1			
EP1056-0A	Thread Eyelet Pipe (Short)	2			
EP1057-0A	Thread Eyelet Pipe Stay	2			
EP1058-0A	Thread Guide Plate	1			
EP1059-0A	Thread Guide, Complete Set	1			
EP1060-0A	SP Device, Complete Set	1			
EP1061-0A	Needle Thread Eyelet	1			
EP1062-0A	SP Container Lid	1			

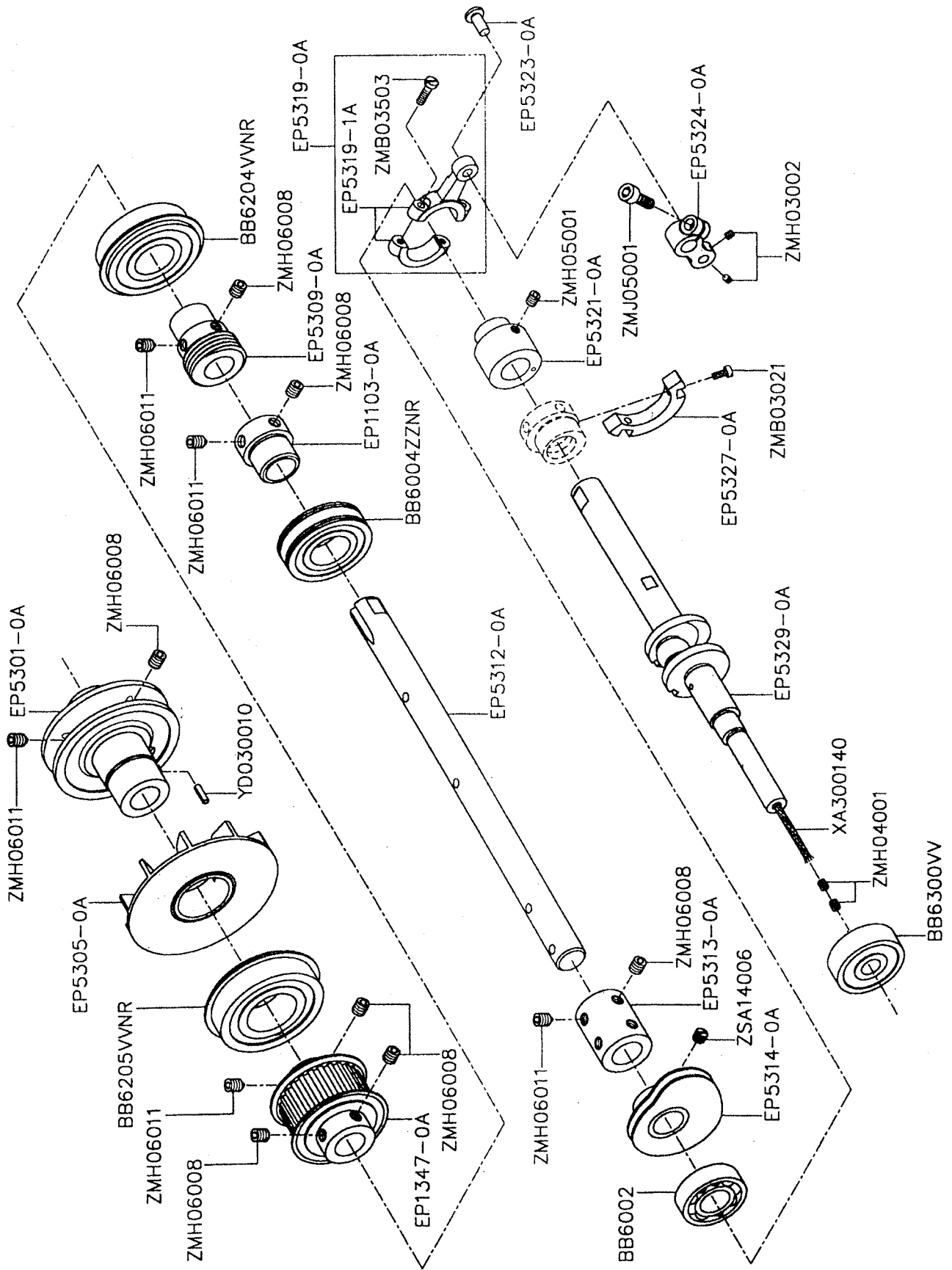
D. MISCELLANEOUS BUSHINGS



D. MISCELLANEOUS BUSHINGS

Parts No.	Name of Parts	Q'TY	Parts No.	Name of Parts	Q'TY
EP1077-0A	Seal Plug	1	OAGM081503	Seal Plug	1
EP1084-0A	Eye Guard, Complete Set	1	OAGM101703	Seal Plug	1
EP1085-0A	Eye Guard	1	OAVC153206	Seal Plug	1
EP1086-0A	Eye Guard Holder	1	WA059005	Washer	1
EP1087-0A	Eye Guard Support	1	WC060003	Conical Spring Washer	1
EP1179-0A	Oil Seal	2	XA300020	Oil Wick	1
EP1254-0A	Spreader Driving Shaft Bushing (Right)	1	ZM006001	Screw (M6-1×10)	1
EP1255-0A	Spreader Driving Shaft Bushing (Left)	1	ZSB06013	Screw (3/32-56×4.2)	2
EP1269-0A	Spreader Driving Bar Bushing	1	ZSG11060	Screw (11/64-40×9.7)	1
EP1270-0A	Oil Seal	1	ZSL11004	Nut (11/64-40)	1
EP1281-0A	Needle Thread Take-up Bushing (Rear)	1			
EP1282-0A	Needle Thread Take-up Bushing (Front)	1			
EP1301-0A	Foot Lifter Lever Bushing	1			
EP1367-0A	Seal Plug	1			
EP2251-0A	Needle Bar Bushing (Upper)	1			
EP2253-0A	Needle Bar Bushing (Lower)	1			
EP2254-0A	Presser Bar Bushing	1			
EP2263-0A	Lower Shaft Bushing (Left)	1			
EP2265-0A	Looper Rocker Shaft Bushing (Left)	1			
EP2266-0A	Looper Rocker Shaft Bushing (Right)	1			
EP2268-0A	Needle Guard Shaft Bushing (Left)	1			
EP2269-0A	Needle Guard Shaft Bushing (Right)	1			
EP5270-0A	Feed Bar Driving Shaft Bushing (Right)	1			
EP5271-0A	Feed Bar Driving Shaft Bushing (Left)	1			
EP5272-0A	Seal Plug	1			
EP5274-0A	Looper Driving Shaft Bushing (Front)	1			
EP5275-0A	Looper Driving Shaft Bushing (Rear)	1			
EP5276-0A	Differential Lever Bushing	1			
EP5279-0A	Seal Plug	1			
EP5280-0A	Seal Plug	1			
EP5292-0A	Seal Plug	1			

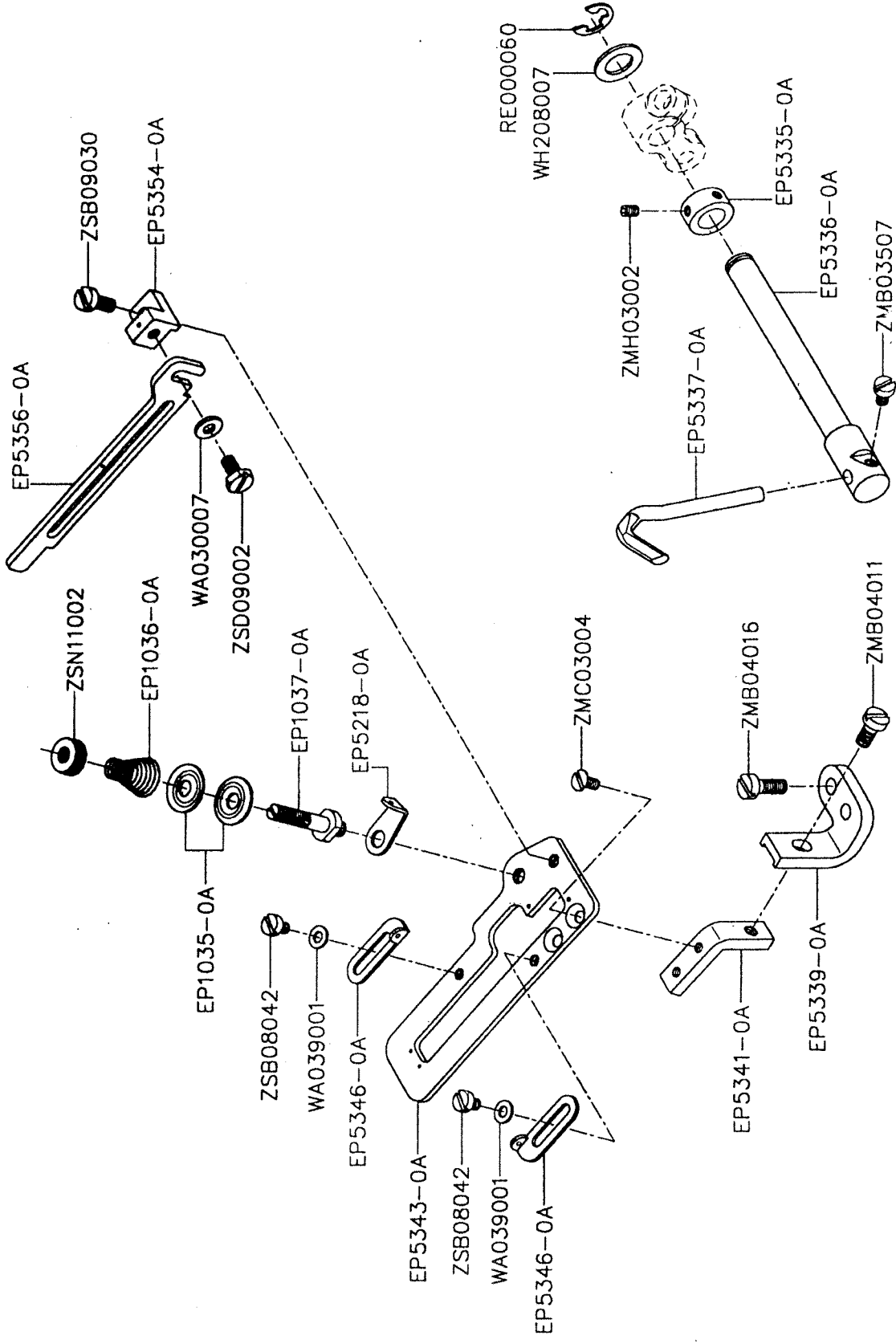
E. MAIN SHAFT DRIVING MECHANISM



E. MAIN SHAFT DRIVING MECHANISM

Parts No.	Name of Parts	Q'TY
BB6002	Ball Bearing	1
BB6004ZZNR	Ball Bearing (Left)	1
BB6204VNR	Ball Bearing (Middle)	1
BB6205VNR	Ball Bearing (Right)	1
BB6300VV	Ball Bearing	1
EP1103-0A	Adapter	1
EP1347-0A	Main Shaft Pulley (Lower)	1
EP5301-0A	Pulley	1
EP5305-0A	Oil Cooling Fan	1
EP5309-0A	Oil Pump Driving Worm	1
EP5312-0A	Lower Shaft (Right)	1
EP5313-0A	Lower Shaft Joint	1
EP5314-0A	Lower Thread Take-up	1
EP5319-0A	Needle Guard Connecting Rod, C. Set	1
EP5319-1A	Needle Guard Connecting Rod	1
EP5321-0A	Needle Guard Eccentric	1
EP5323-0A	Connecting Rod Pin	1
EP5324-0A	Needle Guard Driving Shaft Arm	1
EP5327-0A	counterweight	1
EP5329-0A	Lower Crankshaft	1
XA300140	Oil Wick	1
YD030010	Roll Pin	1
ZMB03021	Screw (M3-0.5×6.5)	2
ZMB03503	Screw (M3.5-0.6×12)	2
ZMH03002	Screw (M3-0.5×8)	2
ZMH04001	Screw (M4-0.7×4)	2
ZMH05001	Screw (M5-0.8×5)	2
ZMH06008	Screw (M6-1×8)	9
ZMH06011	Screw (M6-1×6)	5
ZMJ05001	Screw (M5-0.8×14)	1
ZSA14006	Screw (7/32-32×3.6)	2

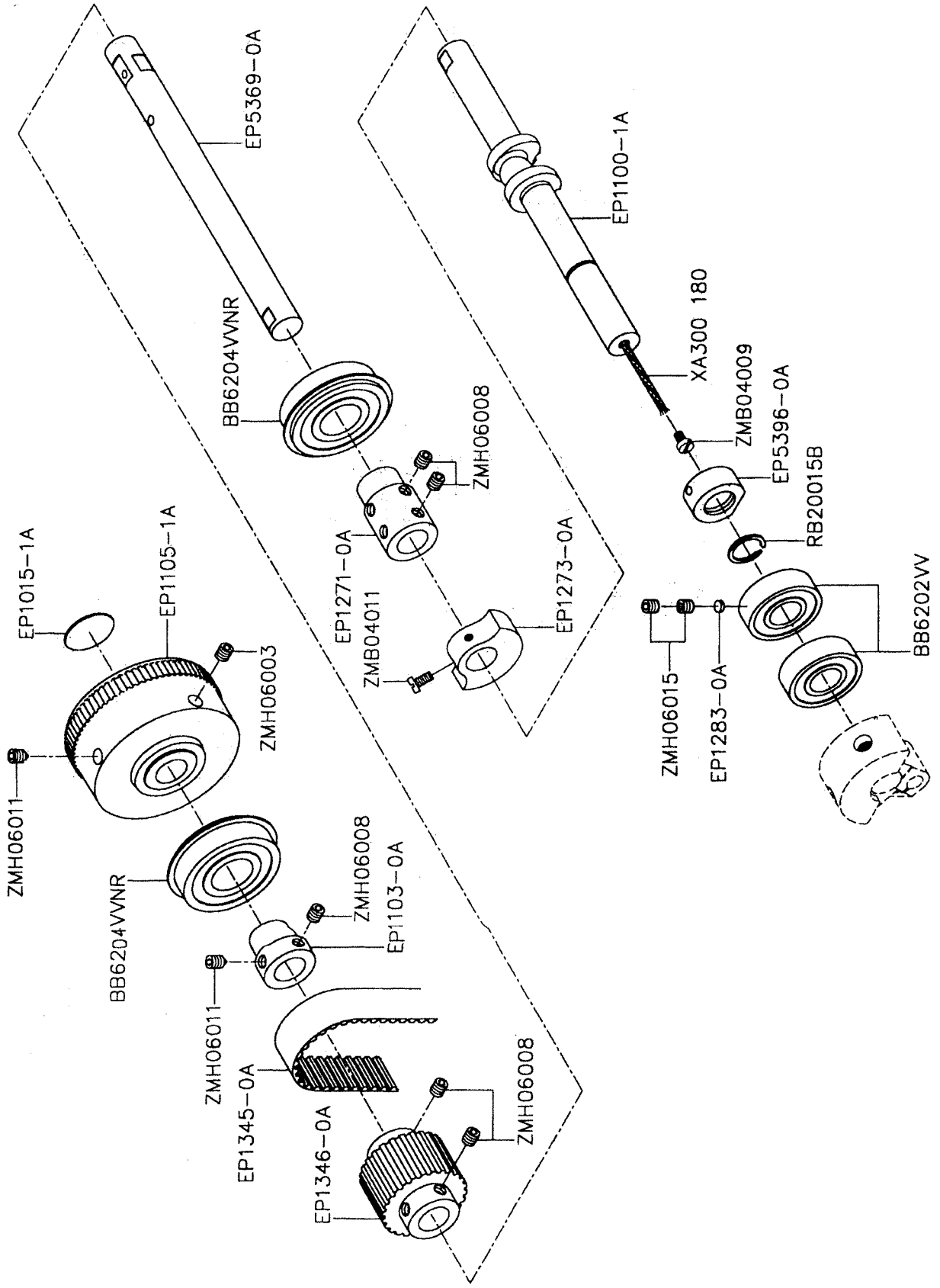
F. THREAD TAKE-UP MECHANISM



F. THREAD TAKE-UP MECHANISM

Parts No.	Name of Parts	Q'TY
EP1035-0A	Supplementary Tension Disc	2
EP1036-0A	Supplementary Tension Spring	1
EP1037-0A	Tension Post	1
EP5218-0A	Looper Thread Eyelet	1
EP5335-0A	Collar	1
EP5336-0A	Needle Guard Driving Shaft	1
EP5337-0A	Needle Guard (Rear)	1
EP5339-0A	Supporting Plate Stay (Lower)	1
EP5341-0A	Supporting Plate Stay (Upper)	1
EP5343-0A	Supporting Plate	1
EP5346-0A	Thread Take-up Eyelet	2
EP5354-0A	Cast-off Plate Bracket	1
EP5356-0A	Cast-off Plate	1
RE000060	Retaining Ring	1
WA030007	Washer	1
WA039001	Washer	2
WH208007	Washer	1
ZMB03507	Screw (M3.5-0.6×4.5)	1
ZMB04011	Screw (M4-0.7×8)	1
ZMB04016	Screw (M4-0.7×10)	2
ZMC03004	Screw (M3-0.5×6)	2
ZMH03002	Screw (M3-0.5×3)	2
ZSB08042	Screw (1/8-44×3.8)	2
ZSB09030	Screw (9/64-40×7.5)	1
ZSD09002	Screw (9/64-40×6.5)	1
ZSN11002	Adjusting Nut	1

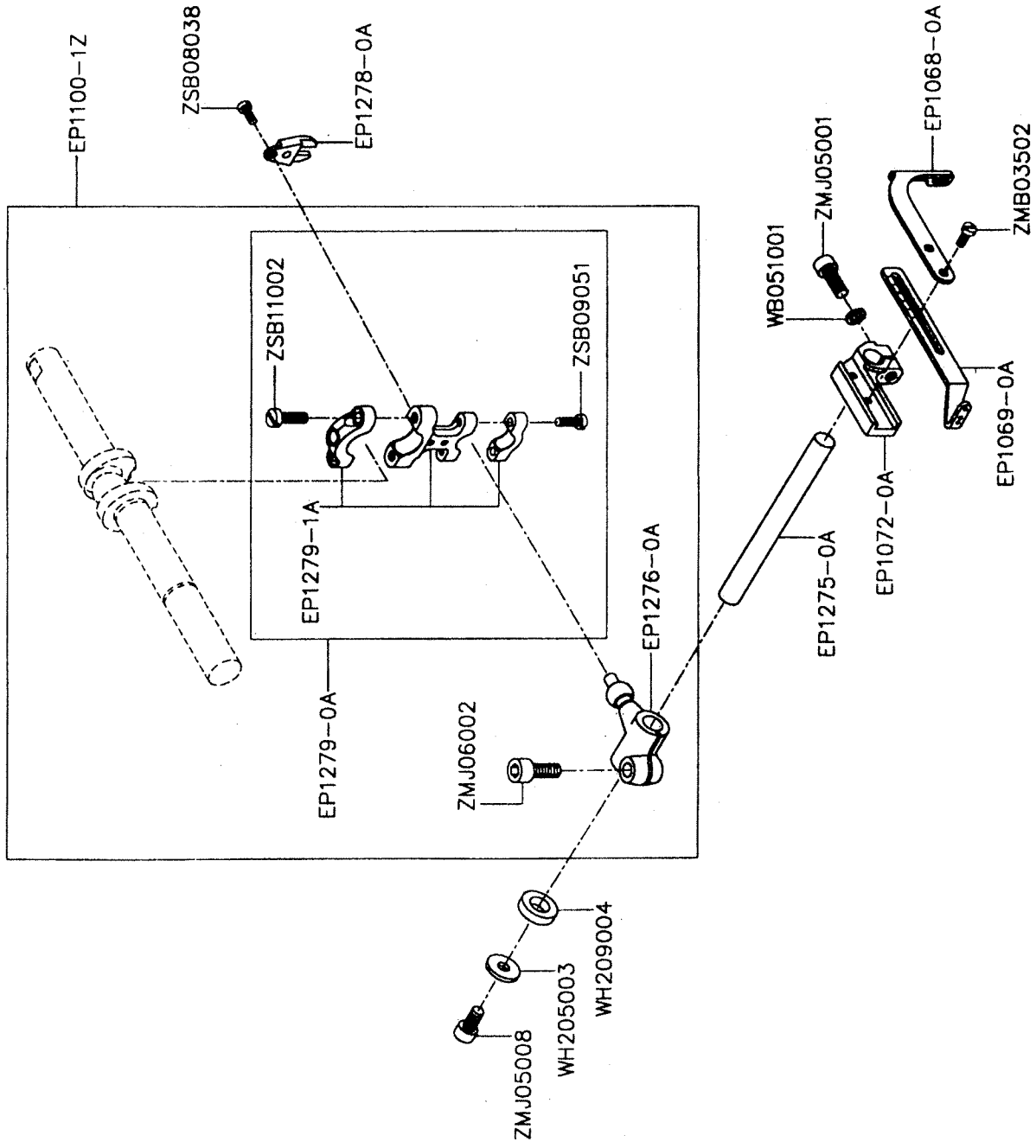
G. UPPER SHAFT MECHANISM



G. UPPER SHAFT MECHANISM

Parts No.	Name of Parts	Q'TY
BB6202W	Ball Bearing -----	2
BB6204VNR	Ball Bearing -----	2
EP1015-1A	Handwheel Mark -----	1
EP1100-1A	Upper Crankshaft -----	1
EP1103-0A	Handwheel Adapter -----	1
EP1105-1A	Handwheel -----	1
EP1271-0A	Upper Shaft Joint -----	1
EP1273-0A	counterweight (Small) -	1
EP1283-0A	Rubber Seat -----	1
EP1345-0A	Timing Belt -----	1
EP1346-0A	Upper Shaft Pulley -----	1
EP5369-0A	Upper Shaft (Right) ---	1
EP5396-0A	Oil Sleeve -----	1
RB20015B	Retaining Ring -----	1
XA300 180	Oil Wick -----	1
ZMB04009	Screw (M4-0.7×6) -----	1
ZMB04011	Screw (M4-0.7×8) -----	2
ZMH06003	Screw (M6-1×8) -----	1
ZMH06008	Screw (M6-1×6) -----	9
ZMH06011	Screw (M6-1×8) -----	2
ZMH06015	Screw (M6-1×4.8) -----	2

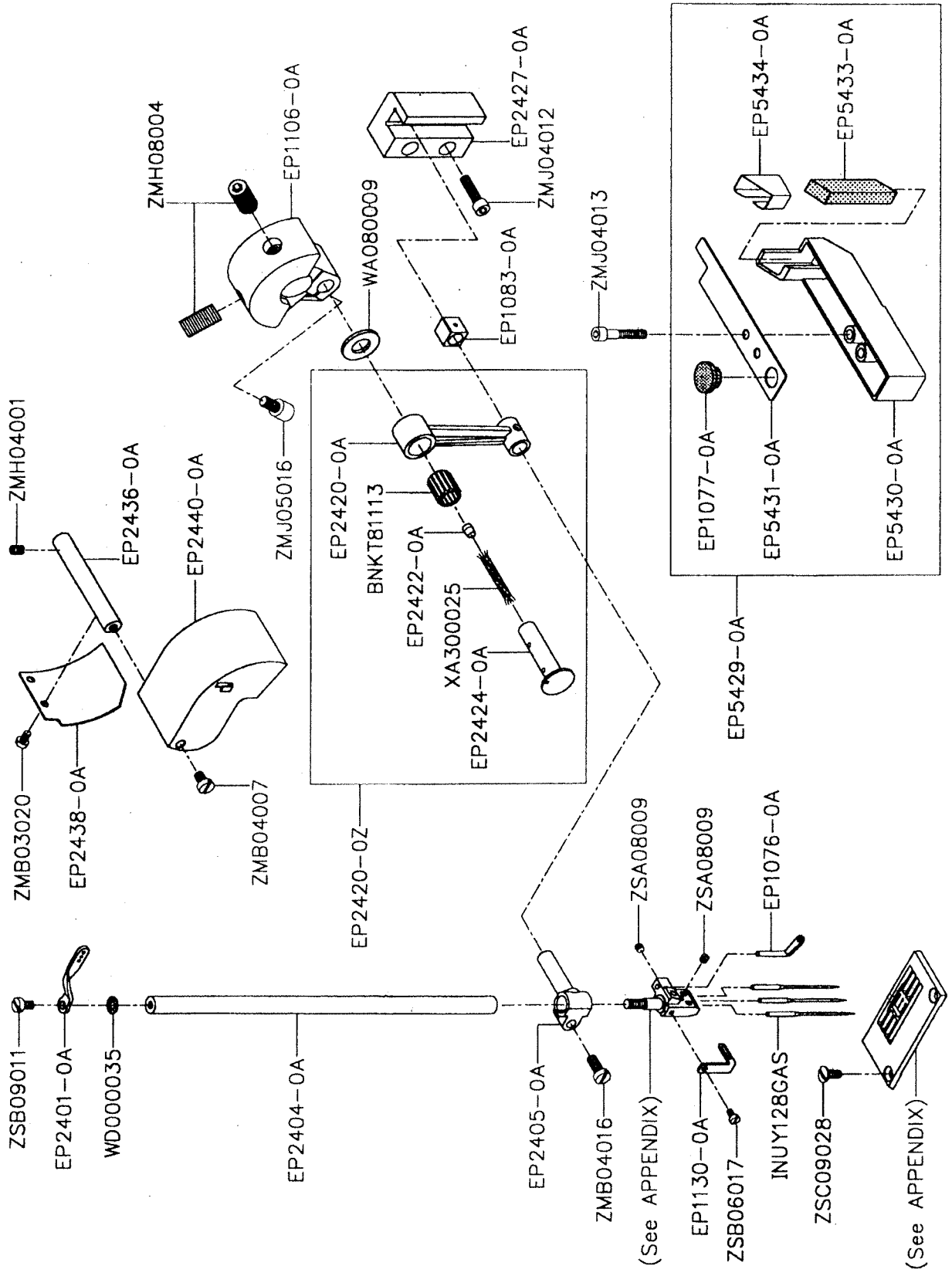
H. NEEDLE THREAD TAKE-UP MECHANISM



H. NEEDLE THREAD TAKE-UP MECHANISM

Parts No.	Name of Parts	Q'TY
EP1068-0A	Top Cover Thread Take-up	1
EP1069-0A	Needle Thread Take-up	1
EP1072-0A	Bracket	1
EP1100-1Z	Upper Crankshaft, Complete Set	1
EP1275-0A	Driving Shaft	1
EP1276-0A	Driving Lever	1
EP1278-0A	Guide Fork	1
EP1279-0A	Connecting Rod, Complete Set	1
EP1279-1A	Connecting Rod	1
WB051001	Spring Washer	1
WH205003	Washer	1
WH209004	Spacer	1
ZMB03502	Screw (M3.5-0.6×8)	2
ZMJ05001	Screw (M5-0.8×14)	1
ZMJ05008	Screw (M5-0.8×10)	1
ZMJ06002	Screw (M6-1×15)	1
ZSB08038	Screw (1/8-44×7.9)	2
ZSB09051	Screw (9/64-40×10.3)	2
ZSB11002	Screw (11/64-40×14)	2

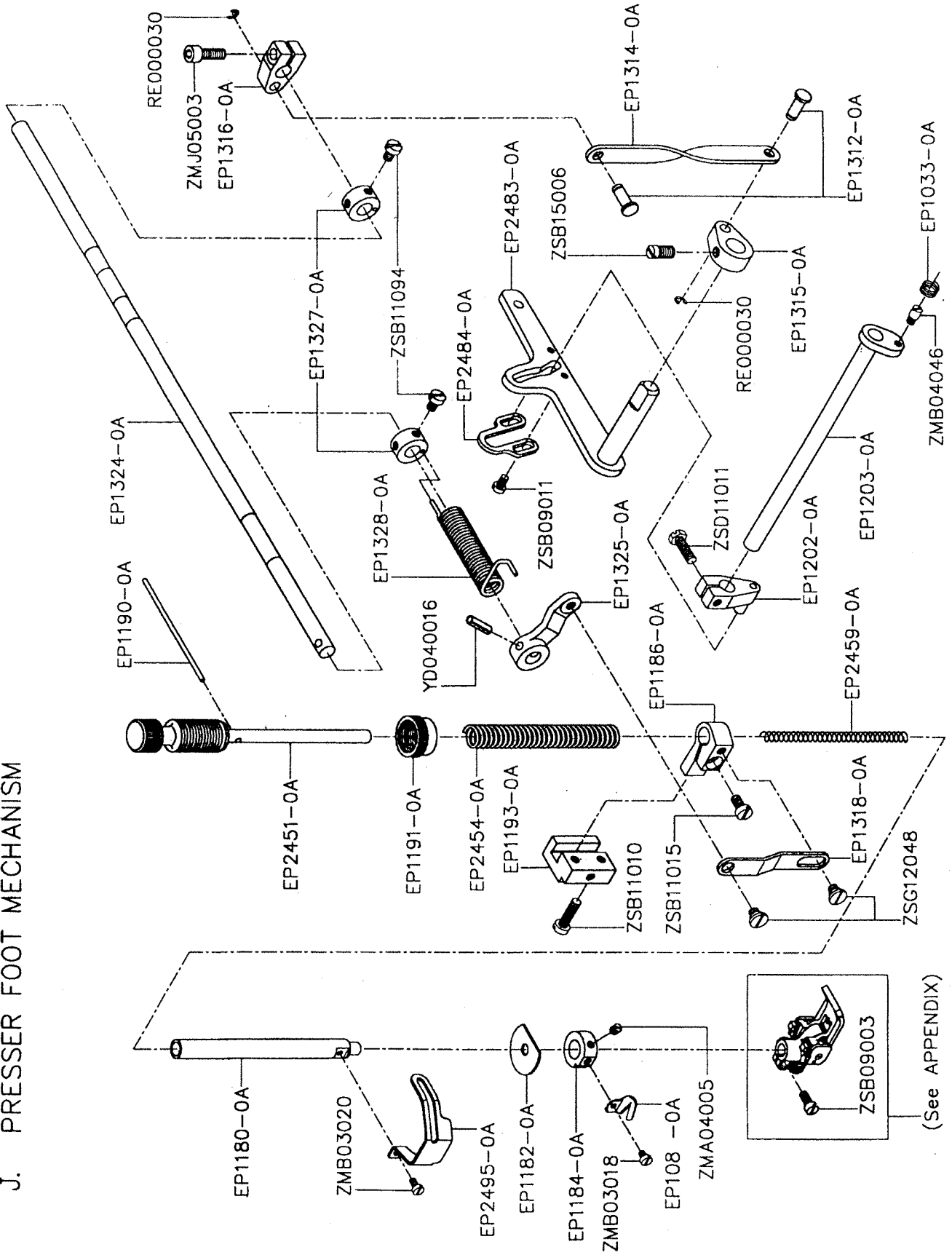
I. NEEDLE BAR MECHANISM



I. NEEDLE BAR MECHANISM

Parts No.	Name of Parts	Q'TY	Parts No.	Name of Parts	Q'TY
BNKT81113	Roller Bearing	1	ZMJ04012	Screw (M4-0.7×16)	2
EP1076-0A	Top Cover Thread Eyelet	1	ZMJ04013	Screw (M4-0.7×20)	2
EP1077-0A	Seal Plug	1	ZMJ05016	Screw (M5-0.8×10)	1
EP1083-0A	Slide Block	1	ZSA08009	Screw (1/8-44×2.4)	4
EP1106-0A	Counterweight	1	ZSB06017	Screw (3/32-56×4)	1
EP1130-0A	Needle Thread Eyelet	1	ZSB09011	Screw (9/64-40×5.6)	1
EP2401-0A	Needle Bar Thread Eyelet	1	ZSC09028	Screw (9/64-40×7)	2
EP2404-0A	Needle Bar	1			
EP2405-0A	Needle Bar Bracket	1			
EP2420-0A	Connecting Rod	1			
EP2420-0Z	Connecting Rod, Complete Set	1			
EP2422-0A	Seal Plug	1			
EP2424-0A	Connecting Rod Pin	1			
EP2427-0A	Needle Bar Guide	1			
EP2436-0A	Connecting Rod Cover Shaft	1			
EP2438-0A	Connecting Rod Cover (Rear)	1			
EP2440-0A	Connecting Rod Cover (Front)	1			
EP5429-0A	HR Device, Complete Set	1			
EP5430-0A	HR Container	1			
EP5431-0A	HR Container Lid	1			
EP5433-0A	HR Felt	1			
EP5434-0A	HR Felt Guard	1			
INUY128GAS	Needle	3			
WA080009	Connecting Rod Ring	1			
WD000035	Washer	1			
XA300025	Oil Wick	1			
ZMB03020	Screw (M3-0.5×5)	2			
ZMB04007	Screw (M4-0.7×5)	1			
ZMB04016	Screw (M4-0.7×10)	1			
ZMH04001	Screw (M4-0.7×4)	1			
ZMH08004	Screw (M8-1×16)	2			

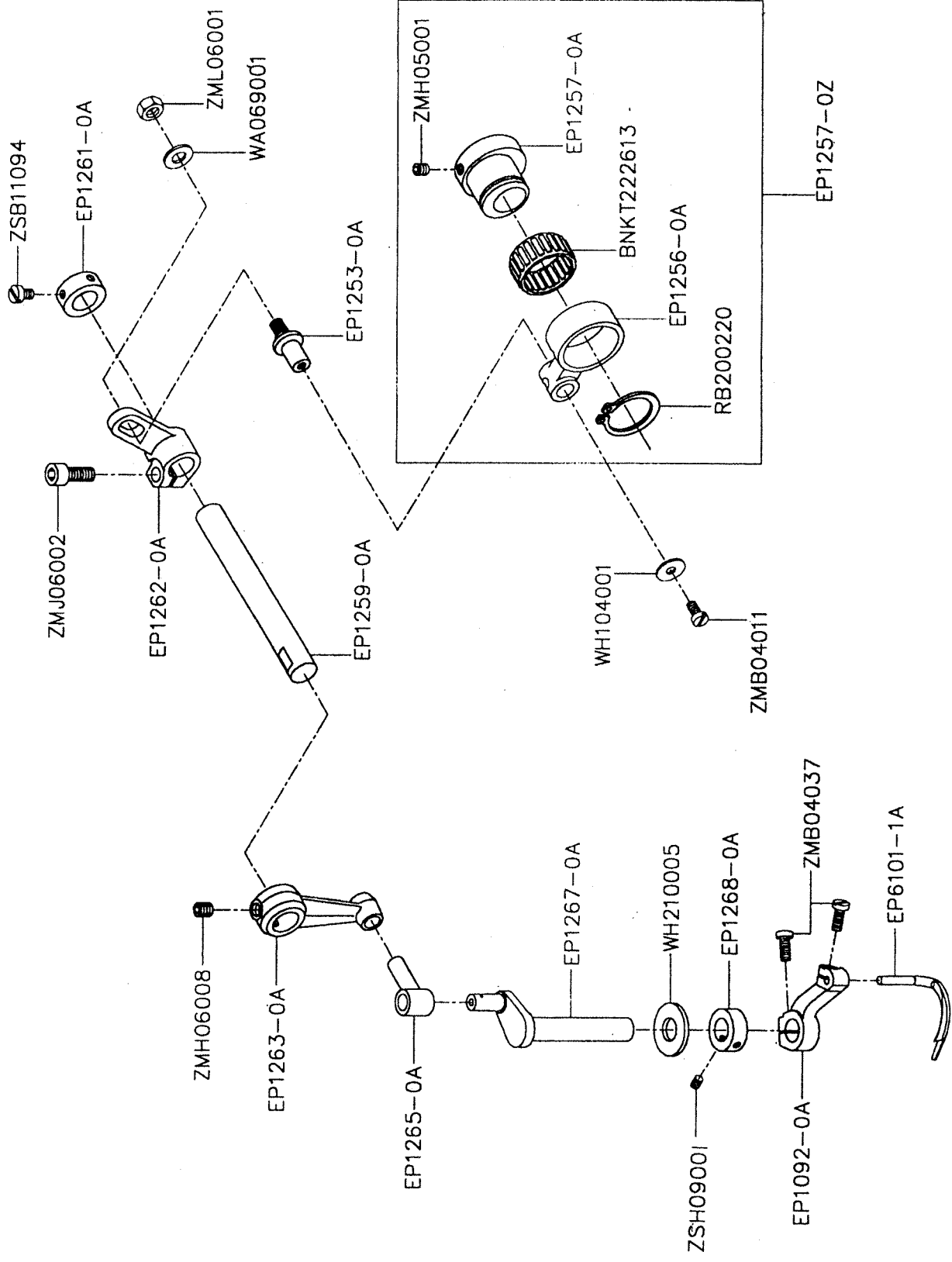
J. PRESSER FOOT MECHANISM



J. PRESSER FOOT MECHANISM

Parts No.	Name of Parts	Q'TY	Parts No.	Name of Parts	Q'TY
EP1033-0A	Swing-proof Spring	1	ZMB04046	Screw (M4-0.7×3.8)	1
EP1082-0A	Thread Chain Cutting Knife	1	ZMJ05003	Screw (M5-0.8×15)	1
EP1180-0A	Presser Bar	1	ZSB09003	Screw (9/64-40×10)	1
EP1182-0A	Oil Protector Ring	1	ZSB09011	Screw (9/64-40×5.6)	2
EP1184-0A	Collar	1	ZSB11010	Screw (11/64-40×16)	2
EP1186-0A	Presser Bar Connecting Bracket	1	ZSB11015	Screw (11/64-40×8.3)	1
EP1190-0A	Wire	1	ZSB11094	Screw (11/64-40×5.5)	4
EP1191-0A	Lock Nut	1	ZSB15006	Screw (15/64-28×9.5)	1
EP1193-0A	Presser Bar Guide	1	ZSD11011	Screw (11/64-40×14.5)	1
EP1202-0A	Tension Release Lever	1	ZSG12048	Screw (3/16-32×2.2)	2
EP1203-0A	Tension Release Shaft	1			
EP1312-0A	Connecting Pin	2			
EP1314-0A	Connecting Plate	1			
EP1315-0A	Lifter Lever (Small)	1			
EP1316-0A	Intermediate Lever	1			
EP1318-0A	Lifter Link	1			
EP1324-0A	Lifter Shaft	1			
EP1325-0A	Lifter Link Lever	1			
EP1327-0A	Collar	2			
EP1328-0A	Lifter Spring	1			
EP2451-0A	Presser Spring Regulator	1			
EP2454-0A	Presser Bar Spring (Outer)	1			
EP2459-0A	Presser Bar Spring (Inner)	1			
EP2483-0A	Lifter Lever	1			
EP2484-0A	Lifter Lever Stop	1			
EP2495-0A	Finger Guard	1			
RE000030	Retainer Ring	2			
YD040016	Fastener Pin	1			
ZMA04005	Screw (M4-0.7×4)	2			
ZMB03018	Screw (M3-0.5×3.5)	1			
ZMB03020	Screw (M3-0.5×5)	1			

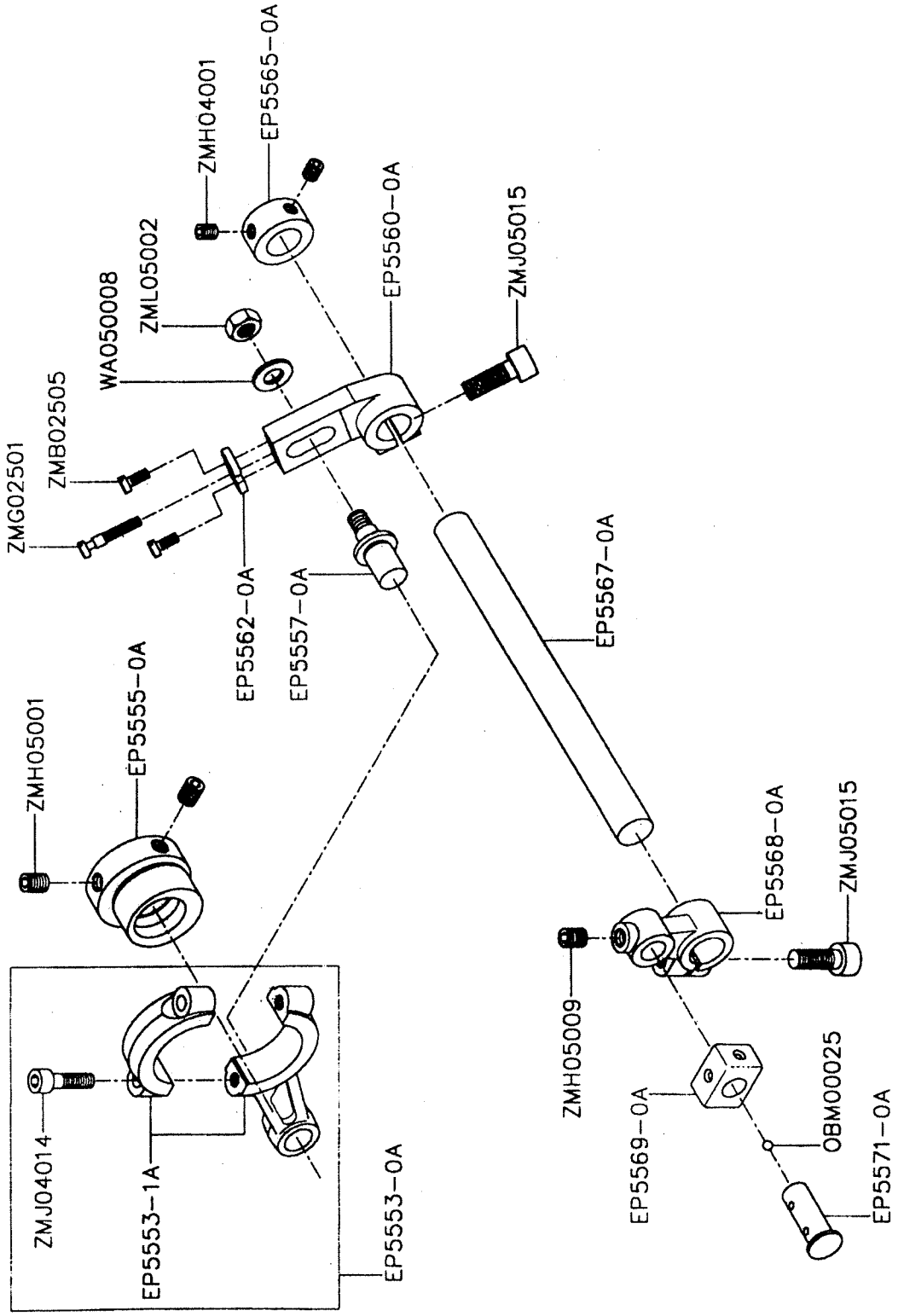
K. SPREADER MECHANISM



K. SPREADER MECHANISM

Parts No.	Name of Parts	Q'TY
BNKT222613	Roller Bearing	1
EP1092-0A	Spreader Holder	1
EP1253-0A	Adjusting Lever Pin	1
EP1256-0A	Connecting Rod	1
EP1257-0A	Eccentric	1
EP1257-0Z	Connecting Rod, Complete Set	1
EP1259-0A	Driving Shaft	1
EP1261-0A	Collar	1
EP1262-0A	Adjusting Lever	1
EP1263-0A	Rocking Arm	1
EP1265-0A	Rocking Pin	1
EP1267-0A	Spreader Bar	1
EP1268-0A	Collar	1
EP6101-1A	Spreader	1
RB200220	Retainer Ring	1
WA069001	Washer	1
WH104001	Washer	1
WH210005	Bushing Ring	1
ZMB04011	Screw (M4-0.7×8)	1
ZMB04037	Screw (M4-0.7×12)	2
ZMH05001	Screw (M5-0.8×5)	2
ZMH06008	Screw (M6-1×6)	2
ZMJ06002	Screw (M6-1×15)	1
ZML06001	Nut (M6-1)	1
ZSA09009	Screw (9/64-40×4.4)	2
ZSB11094	Screw (11/64-40×5.5)	2

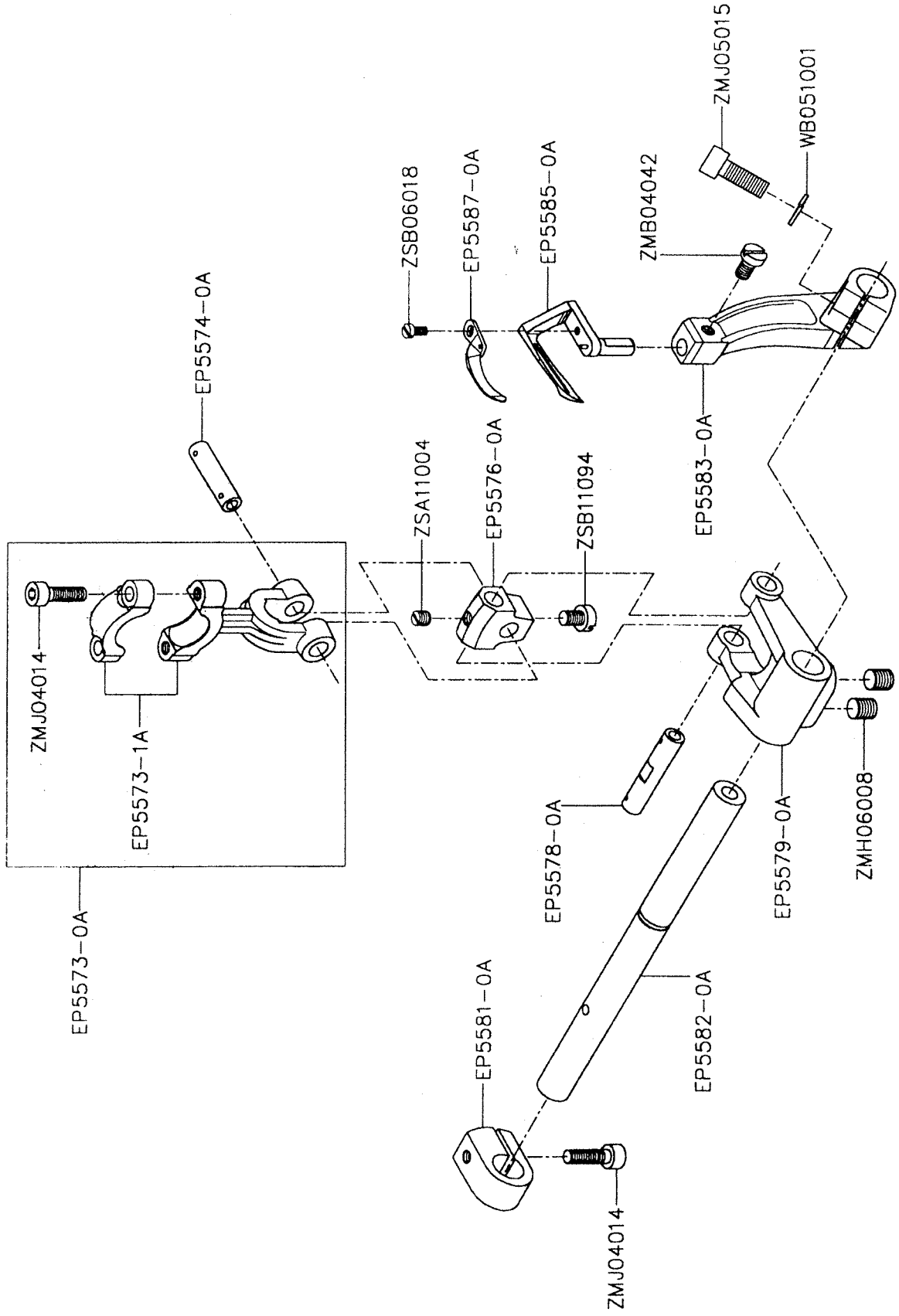
L. LOOPER DRIVING MECHANISM(1)



L. LOOPER DRIVING MECHANISM(1)

Parts No.	Name of Parts	Q'TY
EP5553-0A	Looper Rocker Connecting Rod ,C. Set	1
EP5553-1A	Looper Rocker Connecting Rod	1
EP5555-0A	Looper Rocker Eccentric	1
EP5557-0A	Connecting Rod Pin	1
EP5560-0A	Looper Rocker Lever	1
EP5562-0A	Looper Rocker Adjusting Guide Plate	1
EP5565-0A	Collar	1
EP5567-0A	Looper Rocker Shaft	1
EP5568-0A	Looper Rocker Arm	1
EP5569-0A	Looper Slide Block	1
EP5571-0A	Looper Slide Block Pin	1
OBM00025	Seal Plug	1
WA050008	Washer	1
ZMB02505	Screw (M2.5-0.45×6)	2
ZMG02501	Screw (M2.5-0.45×10.5)	1
ZMH04001	Screw (M4-0.7×4)	2
ZMH05001	Screw (M5-0.8×5)	2
ZMH05009	Screw (M5-0.8×5)	1
ZMJ04014	Screw (M4-0.7×14)	2
ZMJ05015	Screw (M5-0.8×14)	2
ZML05002	Nut (M5-0.8)	1

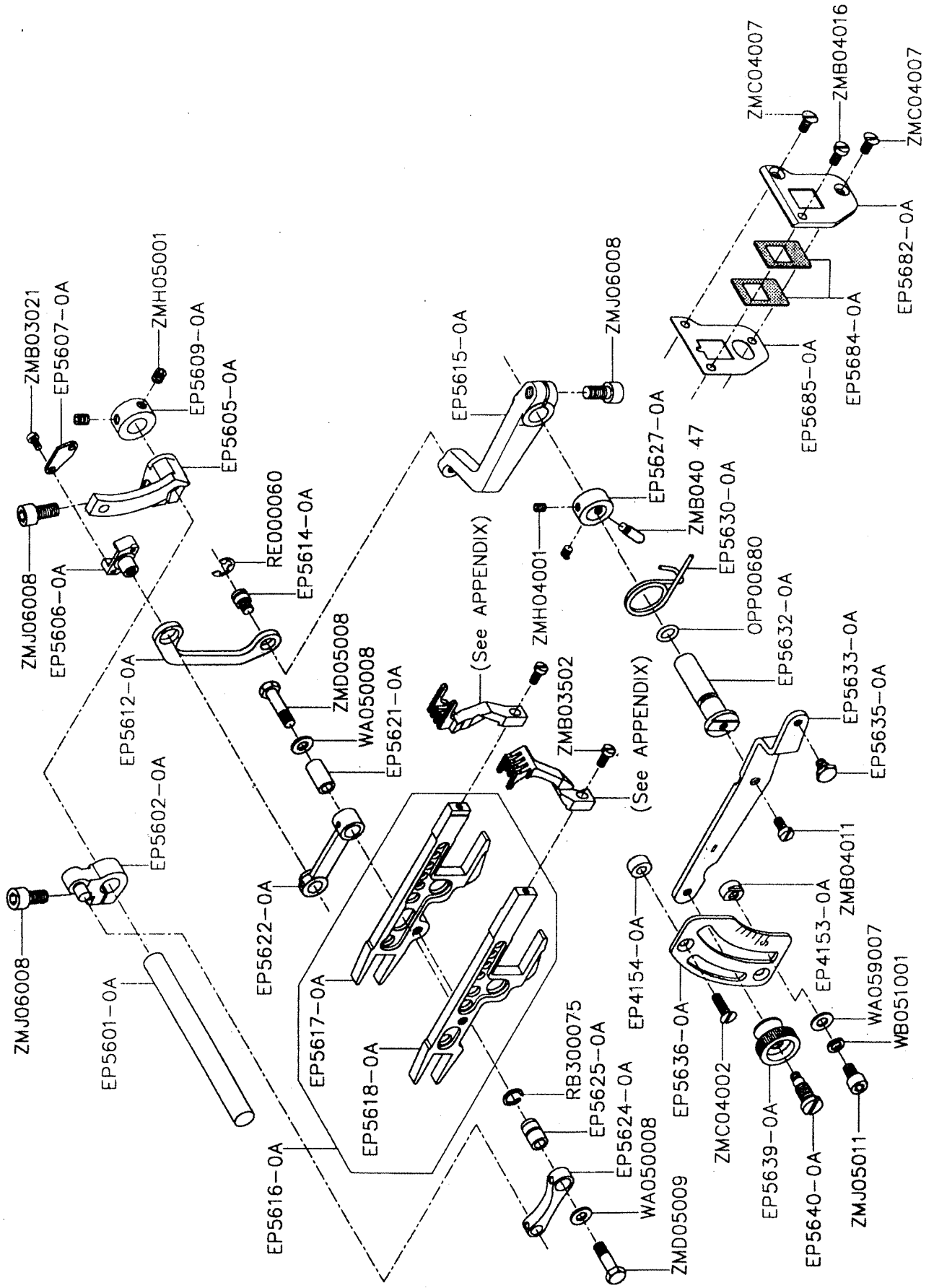
M. LOOPER DRIVING MECHANISM(2)



M. LOOPER DRIVING MECHANISM(2)

Parts No.	Name of Parts	Q'TY
EP5573-0A	Looper Connecting Rod, C. Set	1
EP5573-1A	Looper Connecting Rod	1
EP5574-0A	Link Pin (Short)	1
EP5576-0A	Looper Driving Lever Link	1
EP5578-0A	Link Pin (Long)	1
EP5579-0A	Looper Driving Lever	1
EP5581-0A	Collar	1
EP5582-0A	Looper Driving Shaft	1
EP5583-0A	Looper Holder	1
EP5585-0A	Looper	1
EP5587-0A	Needle Guard (Front)	1
WB051001	Spring Washer	1
ZMB04042	Screw (M4-0.7×7)	1
ZMH06008	Screw (M6-1×6)	2
ZMJ04014	Screw (M4-0.7×14)	3
ZMJ05015	Screw (M5-0.8×14)	1
ZSA11004	Screw (11/64-40×3.3)	1
ZSB06018	Screw (3/32-56×4.2)	1
ZSB11094	Screw (11/64-40×5.5)	1

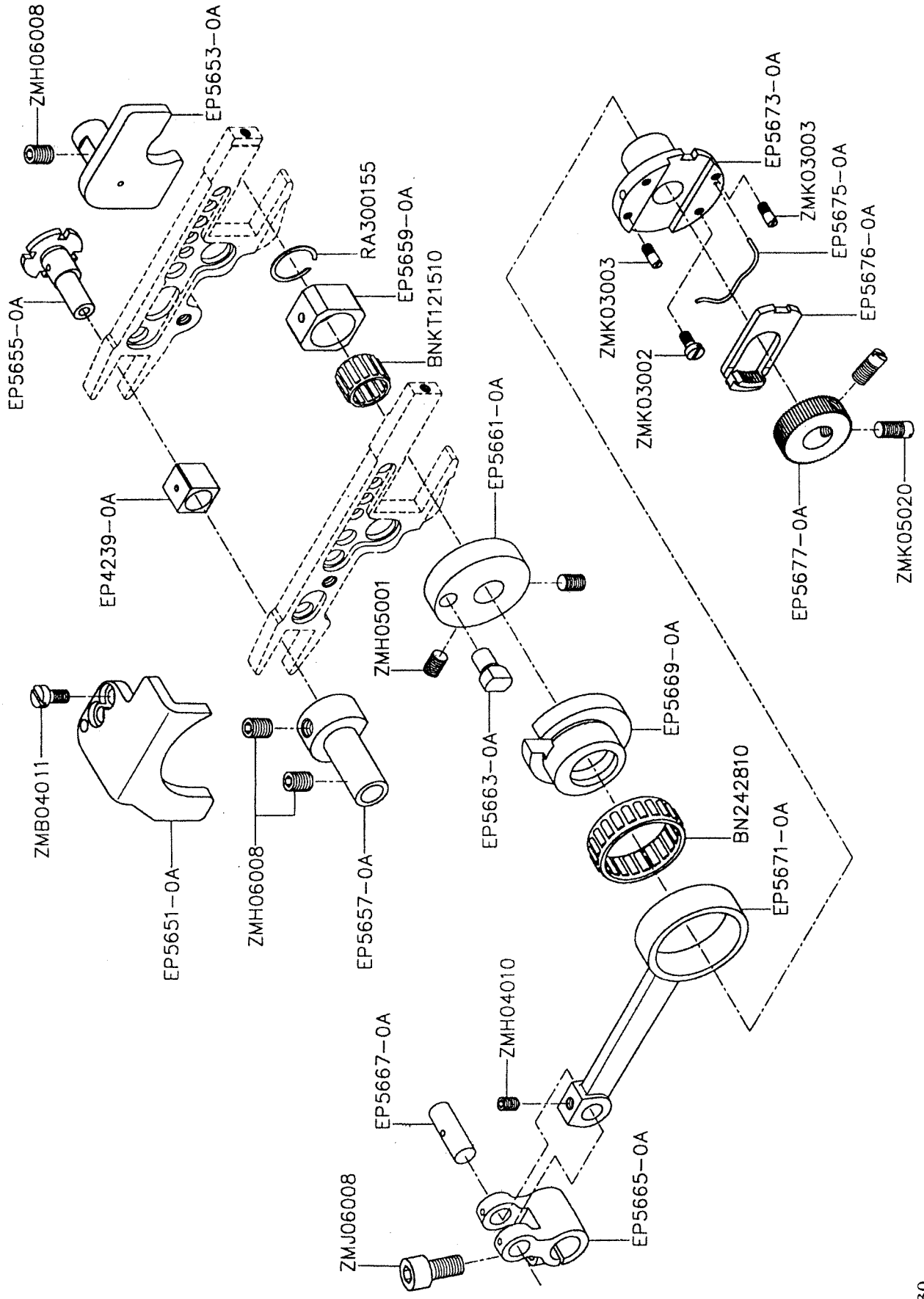
N. FEED DRIVING CONTROL MECHANISM



N. FEED DRIVING CONTROL MECHANISM

Parts No.	Name of Parts	Q'TY	Parts No.	Name of Parts	Q'TY
EP4153-0A	Control Lever Stop	2	RE000060	Retaining Ring	1
EP4154-0A	Spacer	2	WA050008	Washer	2
EP5601-0A	Feed Bar Driving Shaft	1	WA059007	Washer	2
EP5602-0A	Main Feed Bar Lever	1	WB051001	Spring Washer	2
EP5605-0A	Differential Rocker	1	ZMB03021	Screw (M3-0.5×6)	2
EP5606-0A	Differential Regulating Slider	1	ZMB03502	Screw (M3.5-0.6×8)	2
EP5607-0A	Differential Regulating Slider Cap	1	ZMB04011	Screw (M4-0.7×8)	1
EP5609-0A	Collar	1	ZMB04016	Screw (M4-0.7×8)	1
EP5612-0A	Slider Link	1	ZMB04047	Screw (M4-0.7×3.5)	1
EP5614-0A	Slider Link Pin	1	ZMC04002	Screw (M4-0.7×14)	2
EP5615-0A	Differential Lever (Inner)	1	ZMC04007	Screw (M4-0.7×7.3)	2
EP5616-0A	Feed Bar, C. Set	1	ZMD05008	Screw (M5-0.5×6)	1
EP5617-0A	Main Feed Bar	1	ZMD05009	Screw (M5-0.5×6)	1
EP5618-0A	Differential Feed Bar	1	ZMH04001	Screw (M4-0.7×4)	2
EP5621-0A	Connecting Bushing	1	ZMH05001	Screw (M5-0.8×5)	2
EP5622-0A	Differential Feed Bar Connector	1	ZMJ05011	Screw (M5-0.8×8)	2
EP5624-0A	Main Feed Bar Connector	1	ZMJ06008	Screw (M6-1×12)	3
EP5625-0A	Connector Bushing	1			
EP5627-0A	Collar	1			
EP5630-0A	Differential Lever Spring	1			
EP5632-0A	Differential Lever Shaft	1			
EP5633-0A	Differential Lever (Left)	1			
EP5635-0A	Screw (11/64-40×3.2)	1			
EP5636-0A	Differential Feed Graduation	1			
EP5639-0A	Adjusting Nut	1			
EP5640-0A	Adjusting Screw (1/4-40×11, 11/64-40×4)	1			
EP5682-0A	Feed Bar Shield Holder (Front)	1			
EP5684-0A	Feed Bar Shield	2			
EP5685-0A	Feed Bar Shield Holder (Rear)	1			
OPP00680	O-ring (P7)	1			
RB300075	Retaining Ring	1			

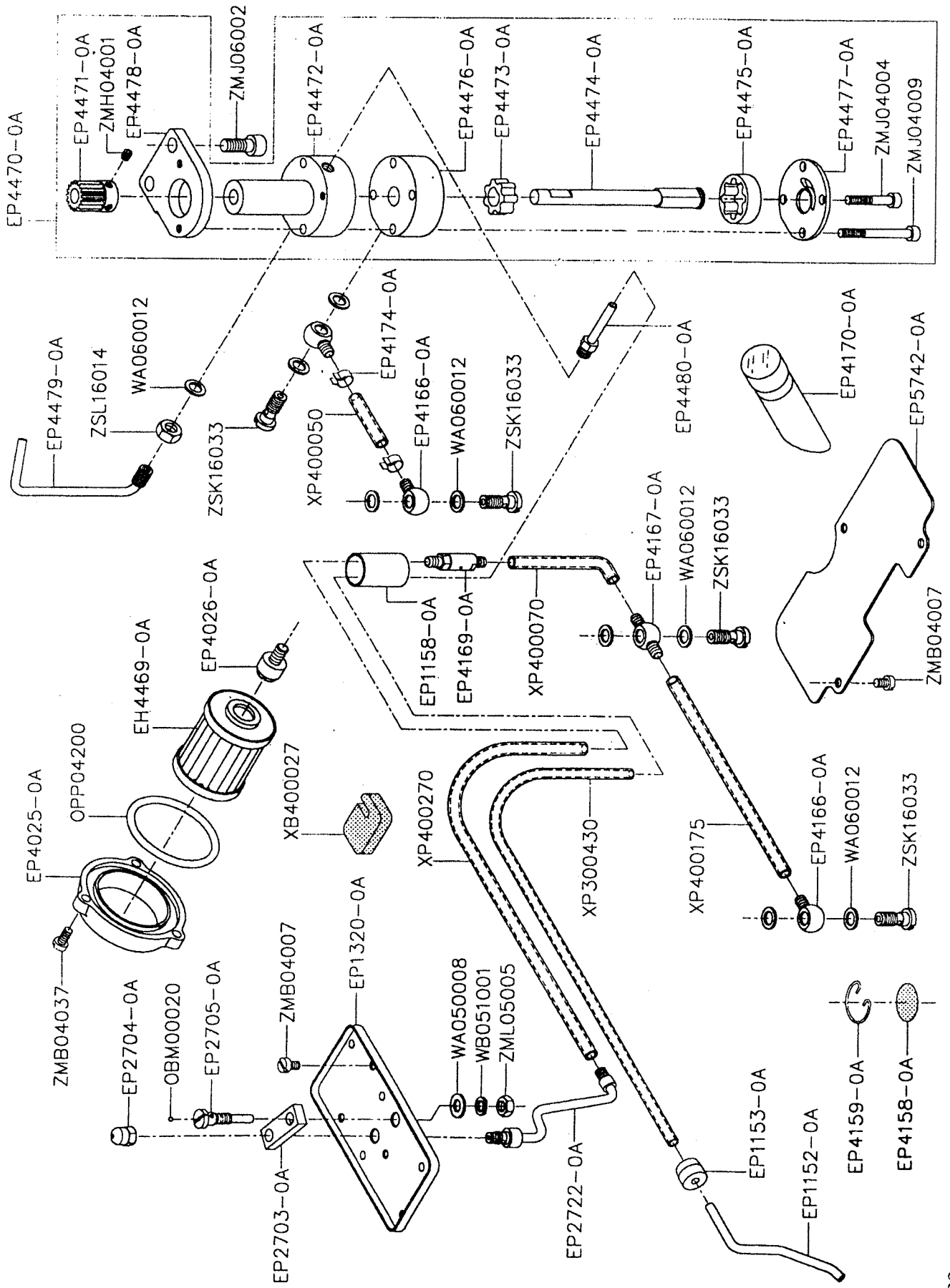
O. FEED DRIVING MECHANISM



O. FEED DRIVING MECHANISM

Parts No.	Name of Parts	Q'TY
BN242810	Roller Bearing	1
BNKT121510	Roller Bearing	1
EP4239-0A	Feed Lift Block (Rear)	1
EP5651-0A	Feed Bar Guide (Left)	1
EP5653-0A	Feed Bar Guide (Right)	1
EP5655-0A	Feed Adjusting Pin	1
EP5657-0A	Feed Bar Guide (Rear)	1
EP5659-0A	Feed Bar Block (Front)	1
EP5661-0A	Eccentric Pin Holder	1
EP5663-0A	Feed Dog Eccentric Pin	1
EP5665-0A	Feed Bar Driving Shaft Lever	1
EP5667-0A	Connecting Rod Pin	1
EP5669-0A	Feed Dog Eccentric	1
EP5671-0A	Feed Dog Driving Connecting Rod	1
EP5673-0A	Feed Dog Regulating Eccentric	1
EP5675-0A	Feed Dog Regulating Plate Spring	1
EP5676-0A	Feed Dog Regulating Plate	1
EP5677-0A	Feed Dog Regulating Gear	1
RA300155	Retaining Ring	1
ZMH04010	Screw (M4-0.7×4.5)	1
ZMB04011	Screw (M4-0.7×8)	2
ZMH05001	Screw (M5-0.8×5)	2
ZMH06008	Screw (M6-1×6)	3
ZMJ06008	Screw (M6-1×12)	1
ZMK03002	Screw (M3-0.5×6)	1
ZMK03003	Screw (M3-0.5×4)	3
ZMK05020	Screw (M5-0.8×8)	2

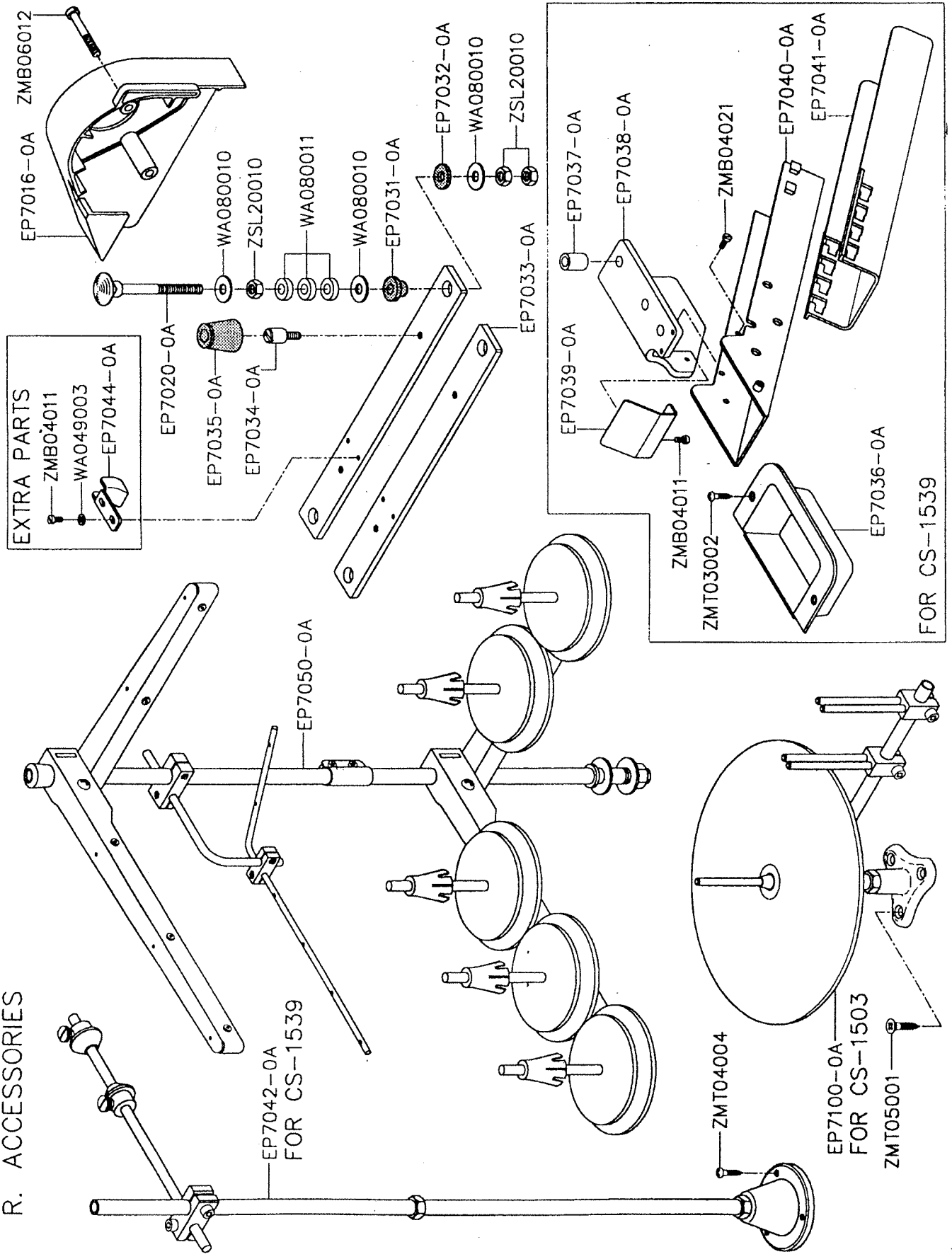
P. LUBRICATING SYSTEM



P. LUBRICATING SYSTEM

Parts No.	Name of Parts	Q'TY	Parts No.	Name of Parts	Q'TY
EH4469-0A	Oil Filter	1	OPP04200	O-ring(P42)	1
EP1152-0A	Suction Pipe	1	WA050008	Washer	1
EP1153-0A	Suction Pipe Bushing	1	WA060012	Washer	9
EP1158-0A	Draining Pipe	1	WB051001	Spring Washer	1
EP1320-0A	Oil Receiver	1	XB400027	Felt	1
EP2703-0A	Lubricant Guiding Block	1	XP300430	Oil Tube (3×5×430mm)	1
EP2704-0A	Top Nozzle Cap	1	XP400050	Oil Tube (4×6×50mm)	1
EP2705-0A	Oil Adjusting Screw	1	XP400070	Oil Tube (4×6×70mm)	1
EP2722-0A	Oil Pipe Unit	1	XP400175	Oil Tube (4×6×175mm)	1
EP4025-0A	Oil Filter Cap	1	XP400270	Oil Tube (4×6×270mm)	1
EP4026-0A	Oil Filter Connector	1	ZMB04007	Screw (M4-0.7×5)	5
EP4158-0A	Oil Filter Screen	1	ZMB04037	Screw (M4-0.7×12)	3
EP4159-0A	Oil Filter Screen Clamp	1	ZMH04001	Screw (M4-0.7×4)	2
EP4166-0A	Oil Tube Joint, One Way	3	ZMJ04004	Screw (M4-0.7×25)	2
EP4167-0A	Oil Tube Joint, Two Way	1	ZMJ04009	Screw (M4-0.7×40)	2
EP4169-0A	Non-return Valve Unit	1	ZMJ06002	Screw (M6-1×15)	2
EP4170-0A	Oil Lever Gauge	1	ZML05005	Nut	1
EP4174-0A	Oil Tube Clamp	2	ZSK16033	Fitting Stud (Short)	4
EP4470-0A	Oil Pump, Complete Set	1	ZSL16014	Nut	1
EP4471-0A	Oil Pump Driving Worm Gear	1			
EP4472-0A	Pump Housing	1			
EP4473-0A	Inner Gear	2			
EP4474-0A	Shaft	1			
EP4475-0A	Ring Gear	2			
EP4476-0A	Pump Base	1			
EP4477-0A	Pump Base Cover	1			
EP4478-0A	Pump Bracket	1			
EP4479-0A	Oil Nozzle for Worm Gear	1			
EP4480-0A	Suction Pipe	1			
EP5742-0A	Oil Nozzle for Worm Gear	1			
O5M00020	Seal Plug	1			

R. ACCESSORIES



FOR CS-1539

R. ACCESSORIES

Parts No.	Name of Parts	Q'TY
EP7016-0A	Belt Cover	1
EP7020-0A	Hanging Bolt (UNC5/16-18×95)	4
EP7031-0A	Supporting Board Rubber Cushion	4
EP7032-0A	Supporting Board Rubber Cushion (Lower)	4
EP7033-0A	Supporting Board	2
EP7034-0A	Setting Screw	4
EP7035-0A	Oil Reservoir Rubber Cushion	4
EP7036-0A	Chip Receiver	1
EP7037-0A	Spacer	2
EP7038-0A	Chute Support	1
EP7039-0A	Chip Guiding Plate	1
EP7040-0A	Chute (Upper)	1
EP7041-0A	Chute (Lower)	1
EP7042-0A	Elastic Tap Stand, Complete Set	1
EP7044-0A	Chain Guide	1
EP7050-0A	Thread Stand, Complete Set	1
EP7100-0A	Knitted Tap Stand, Complete Set	1
WA049003	Washer	2
WA080010	Washer	12
WA080011	Washer	12
ZMB04011	Screw (M4-0.7×8)	4
ZMB04021	Screw (M4-0.7×10)	2
ZMB06012	Screw (M6-1×46)	2
ZMT03002	Wood Screw	2
ZMT04004	Wood Screw	3
ZMT05001	Wood Screw	3
ZSL20010	Nut (UNC5/16-18)	12

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A1019-0A	2	EP1021-0A	6	EP1059-0A	6	EP1158-0A	32	EP1275-0A	16		
A7001-0A	34	EP1021-1A	6	EP1060-0A	6	EP1179-0A	8	EP1276-0A	16		
A7010-0A	34	EP1021-2A	6	EP1061-0A	6	EP1180-0A	20	EP1278-0A	16		
A7010-1A	34	EP1024-0A	6	EP1062-0A	6	EP1182-0A	20	EP1279-0A	16		
A7010-2A	34	EP1024-1A	6	EP1063-0A	6	EP1184-0A	20	EP1279-1A	16		
A7012-1A	34	EP1025-0A	6	EP1064-0A	6	EP1186-0A	20	EP1281-0A	8		
B7060-0A	34	EP1026-0A	6	EP1067-0A	6	EP1190-0A	20	EP1282-0A	8		
BB6002	10	EP1027-0A	6	EP1068-0A	16	EP1191-0A	20	EP1283-0A	14		
BB6004ZZNR	10	EP1029-0A	6	EP1069-0A	16	EP1193-0A	20	EP1301-0A	8		
BB6202VV	14	EP1030-0A	6	EP1072-0A	16	EP1202-0A	20	EP1312-0A	20		
BB6204VVNR	10,14	EP1031-0A	6	EP1073-0A	6	EP1203-0A	20	EP1314-0A	20		
BB6205VVNR	10	EP1032-0A	6	EP1076-0A	18	EP1253-0A	22	EP1315-0A	20		
BB6300VV	10	EP1033-0A	20	EP1077-0A	2, 4, 8, 18	EP1254-0A	8	EP1316-0A	20		
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BNKT121510	30	EP1035-0A	6,12	EP1083-0A	18	EP1256-0A	22	EP1320-0A	32		
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BNKT81113	18	EP1037-0A	6,12	EP1085-0A	8	EP1257-0Z	22	EP1325-0A	20		
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EP2251-0A	8	EP4154-0A	28	EP5123-0A	2	EP5215-0A	6	EP5329-0A	10		
EP2253-0A	8	EP4158-0A	32	EP5130-0A	2	EP5218-0A	6, 12	EP5335-0A	12		
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EP2422-0A	18	EP4203-0A	4	EP5147-0A	4	EP5271-0A	8	EP5354-0A	12		
EP2424-0A	18	EP4239-0A	30	EP5149-0A	4	EP5272-0A	8	EP5356-0A	12		
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EP2438-0A	18	EP4471-0A	32	EP5159-0A	4	EP5276-0A	8	EP5429-0A	18		
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EP2451-0A	20	EP4473-0A	32	EP5161-0A	4	EP5280-0A	8	EP5431-0A	18		
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EP2459-0A	20	EP4475-0A	32	EP5169-0A	4	EP5301-0A	10	EP5434-0A	18		
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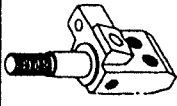
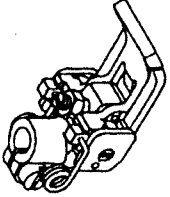
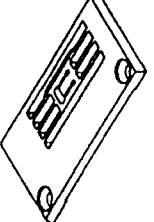
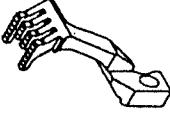

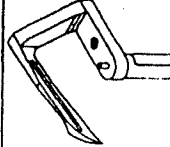
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EP5583-0A	26	EP5655-0A	30	EP7039-0A	34	TLA030	34	XA300020	34	XA300020	8
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EP5602-0A	28	EP5663-0A	30	EP7044-0A	34	WA030007	34	XB310005	12	XB310005	6
EP5605-0A	28	EP5665-0A	30	EP7050-0A	34	WA039001	34	XB400027	12	XB400027	32
EP5606-0A	28	EP5667-0A	30	EP7086-0A	34	WA049003	34	XC200060	34	XC200060	6
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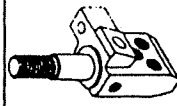
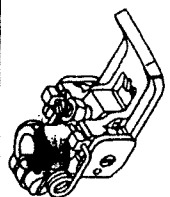
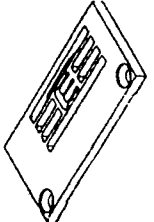
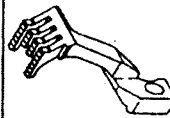

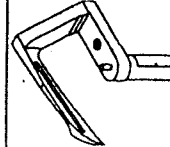
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ZMB03018	20	ZMG02501	24	ZMJ06002	16, 22, 32	ZSB09017	6
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ZMC04005	4	ZMJ05003	20	ZSB06018	26		
ZMC04007	4, 6, 28	ZMJ05008	16	ZSB08038	16		
ZMD04004	4	ZMJ05011	28	ZSB08042	12		

Consew Models 697VF & 697BVF - APPENDIX

Alternative Parts for 2 Needles

Parts Name							
Models		Needle Clamp	Presser Foot	Stitch Plate	Differential Feed Dog	Main Feed Dog	Looper
697VF-2-132M		EP1075-232A	EP1231-232A	EP6050-232A	EP6061-310A	EP6062-310A	EP5585-0A
697VF-2-140M		EP1075-240A	EP1231-240A	EP6050-240A	EP6061-310A	EP6062-310A	EP5585-0A
697VF-2-148M		EP1075-248A	EP1231-248A	EP6050-248A	EP6061-310A	EP6062-310A	EP5585-0A

Alternative Parts for 3 Needles

Parts Name							
Models		Needle Clamp	Presser Foot	Stitch Plate	Differential Feed Dog	Main Feed Dog	Looper
697VF-3-148M		EP1075-348A	EP1231-348A	EP6050-348A	EP6061-310A	EP6062-310A	EP5585-0A
697VF-3-156M		EP1075-356A	EP1231-356A	EP6050-356A	EP6061-310A	EP6062-310A	EP5585-0A
697VF-3-164M		EP1075-364A	EP1231-364A	EP6050-364A	EP6061-320A	EP6062-320A	EP5585-0A

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Instruction Book for Models 697VF / 697BVF

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